

IN THE CLAIMS

Please cancel Claims 8 and 9, without prejudice or disclaimer of subject matter.

Please amend Claims 1-5, 7 and 10-12 to read as follows.

1. (Currently Amended) A method for manufacturing an ink jet recording head having comprising an exothermic resistor, an ink orifice provided in correspondence to said the exothermic resistor, and a nozzle channel communicating with said the ink orifice, with a movable member formed in said the nozzle channel somewhere between said the exothermic resistor and an ink inlet for supplying ink into said the nozzle channel in such a configuration that a bubble generated in the ink in said the nozzle channel by heat generated by said the exothermic resistor is utilized to discharge the ink from said the ink orifice, said method comprising the step steps of:

preparing a substrate provided with said the exothermic resistor;

applying such a first resin on said the substrate so as to provide a first mold shape for forming said the nozzle channel and said the movable member;

forming said the first mold shape using said the first resin;

applying, on said the substrate, a second resin over said the first mold shape for forming said the nozzle channel and said the movable member; and

removing said the first mold shape.

2. (Currently Amended) The method according to claim 1, wherein:
~~said wherein the first resin is a photo-resist; photo-resist, and~~
said step of forming ~~said~~ the first mold shape includes a step of using a mask pattern having a width not larger than a resolution limit of ~~said~~ the photo-resist to thereby form ~~said~~ the movable member of ~~said~~ from the first mold shape.

3. (Currently Amended) The method according to claim 1, wherein:
~~wherein~~ said step of applying ~~said~~ the first resin is preceded by a step of applying a third resin which provides a second mold shape used to form ~~said~~ the nozzle channel on ~~said substrate; the substrate,~~ and
said step of applying ~~said~~ the first resin involves applying ~~said~~ the first resin on ~~said~~ the substrate in such a manner as to cover ~~said~~ the second mold shape.

4. (Currently Amended) The method according to claim 1, wherein said step of applying ~~said~~ the first resin is preceded by a further step of forming a projecting barrier at a corresponding position between ~~said~~ the movable member and ~~said~~ the ink inlet on ~~said~~ the substrate.

5. (Currently Amended) An ink jet recording head utilizing a bubble generated in ink in a nozzle channel when the ink is heated by an exothermic resistor, to discharge the ink from an ink orifice, comprising:

a substrate provided with said exothermic resistor; and

said nozzle channel formed on said substrate; substrate; and
wherein a movable member is formed in said nozzle channel somewhere between
said exothermic resistor and an ink inlet for supplying the ink into said nozzle orifice channel,
said movable member being formed integrally with a wall of said nozzle channel opposed to said
substrate and having a supporting point thereof on such a said wall of said nozzle channel so as
to be opposed to said substrate and a free end thereof on a surface of extending into said nozzle
channel on the side of said substrate and being formed integrally with said wall opposed to said
substrate toward said substrate,

wherein said movable member and said wall are formed of the same material.

6. (Original) The ink jet recording head according to claim 5, wherein said wall
and said movable member are made of resin.

7. (Currently Amended) The ink jet recording head according to claim 5,
further comprising a restricting section between said movable member in said nozzle channel and
said ink inlet, for restricting displacement of said movable member from being displaced toward
said ink inlet.

8. (Canceled)

9. (Canceled)

10. (Currently Amended) An ink jet recording head having comprising an exothermic resistor provided on a substrate, an ink orifice provided in correspondence to said exothermic resistor, and a nozzle channel communicating with said ink orifice, with a movable member formed in said nozzle channel somewhere between said exothermic resistor and an ink inlet for supplying ink into said nozzle channel in such a configuration that a bubble generated in the ink in said nozzle channel by heat generated by said exothermic resistor is utilized to discharge the ink from said ink orifice,

wherein said movable member is arranged perpendicularly to a surface of a substrate provided with said substrate, said exothermic resistor is provided on said substrate on the a side of said nozzle channel and ink orifice, said movable member has a supporting point thereof on such a surface wall of said nozzle channel so as to be opposed to said substrate and a free end thereof ~~on a surface of extending into~~ said nozzle channel ~~on the side of said substrate toward said substrate, and said movable member and said wall are formed of the same material.~~

11. (Currently Amended) The ink jet recording head according to claim 10, further comprising a restricting section between said movable member in said nozzle channel and said ink inlet, for restricting displacement of said movable member ~~from being displaced~~ toward said ink inlet.

12. (Currently Amended) The ink jet recording head according to claim 10, wherein, during operation of said ink jet recording head, a displacement of said movable member toward said ink inlet is smaller than a displacement thereof toward said ink orifice.